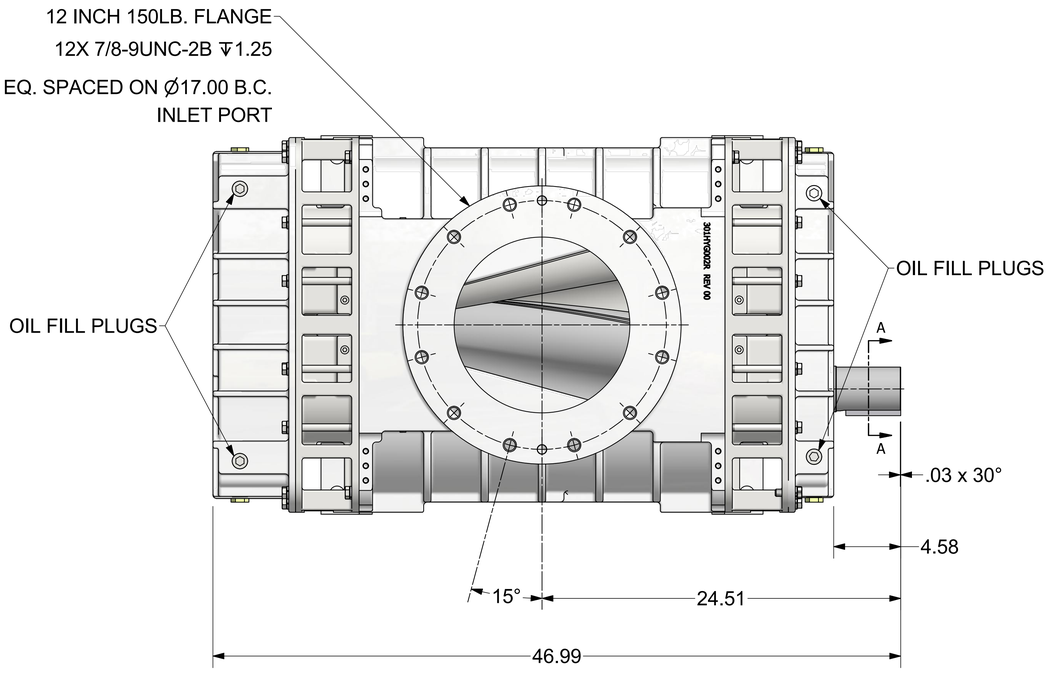
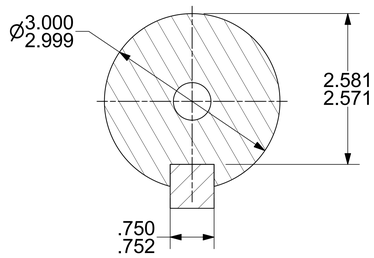
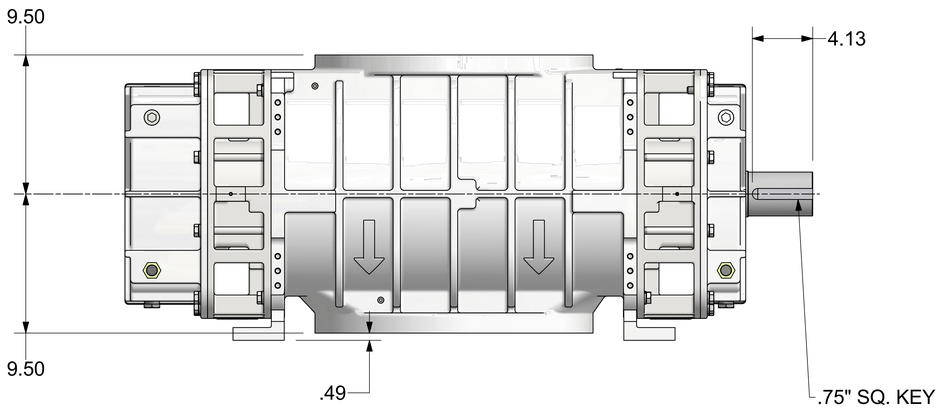
REVISION HISTORY						
ZONE	REV	DESCRIPTION	ECN #	DATE	DWN	CHK
	03	REVISE DIMENSIONS	1116055	23-Mar-18	pmc2275	mws0121

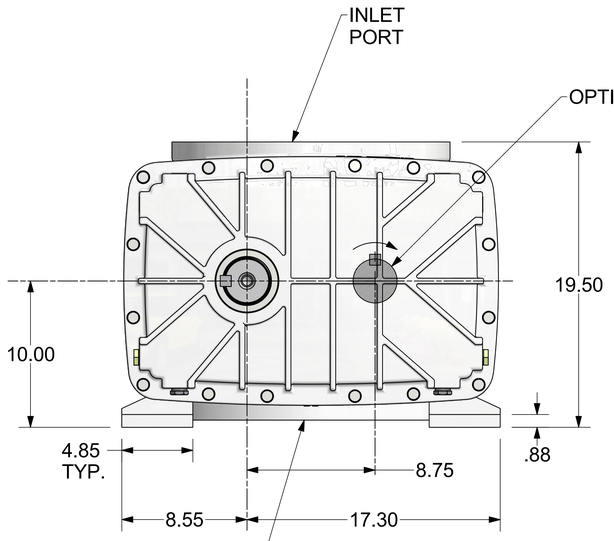


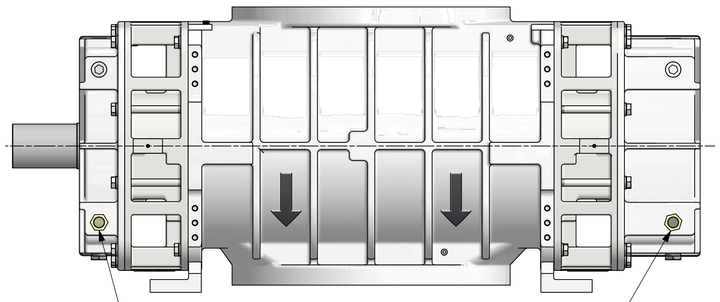


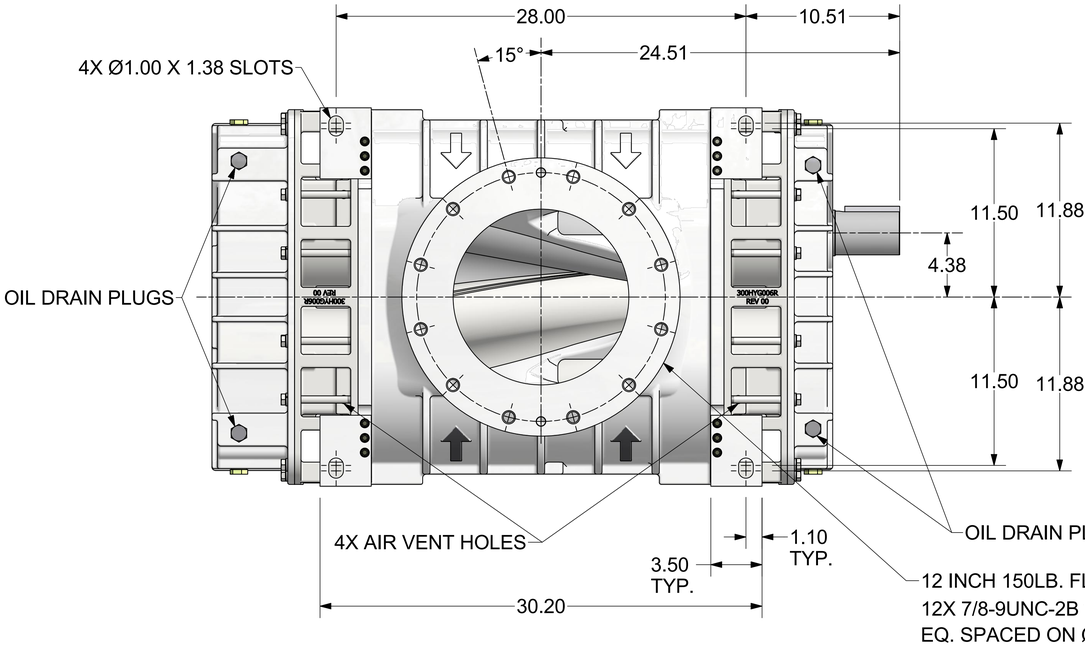
SECTION A-A
SCALE 1 : 1

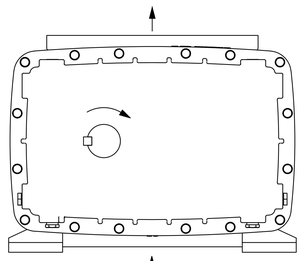
C.Emery Nelson, Inc.
INDUSTRIAL AND POWER PLANT EQUIPMENT
ESTABLISHED 1922
7631 Commerce Street, Hamel, MN 55340
Ph: 763/ 420-3844 Fax: 763/420-2542



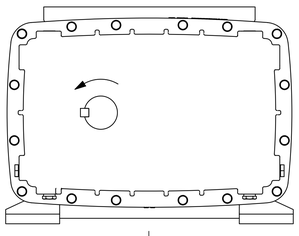




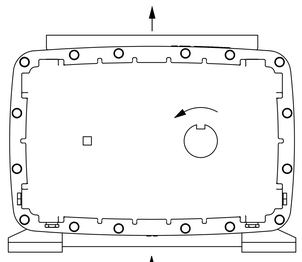




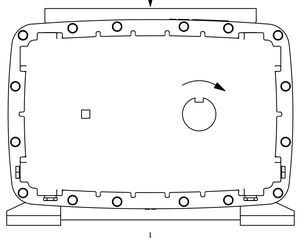
LHTD CW ROTATION
LEFT HAND TOP DISCHARGE



LHBD CCW ROTATION (SHOWN)
LEFT HAND BOTTOM DISCHARGE



RHTD CCW ROTATION
RIGHT HAND TOP DISCHARGE



RHBD CW ROTATION
RIGHT HAND BOTTOM DISCHARGE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.

SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± AS SPECIFIED
TOL. ON ANGLES: = ± 0'-30'

THIRD ANGLE PROJECTION

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Gardner Denver Inc.
Quincy, IL.

HEAT TREATMENT | ENG. REF.

DESCRIPTION: 4093-GRP-BLOWER
HELIFLOW 825 HORIZONTAL

DRAWN BY	SIZE	ENGR. APPROVAL	DWG NO	REV
pmc2275 29-Aug-17	E	pmc2275	303HYG800	03
CHECKED BY: rln8465 14-Sep-17	SCALE		SHEET 1 OF 1	