

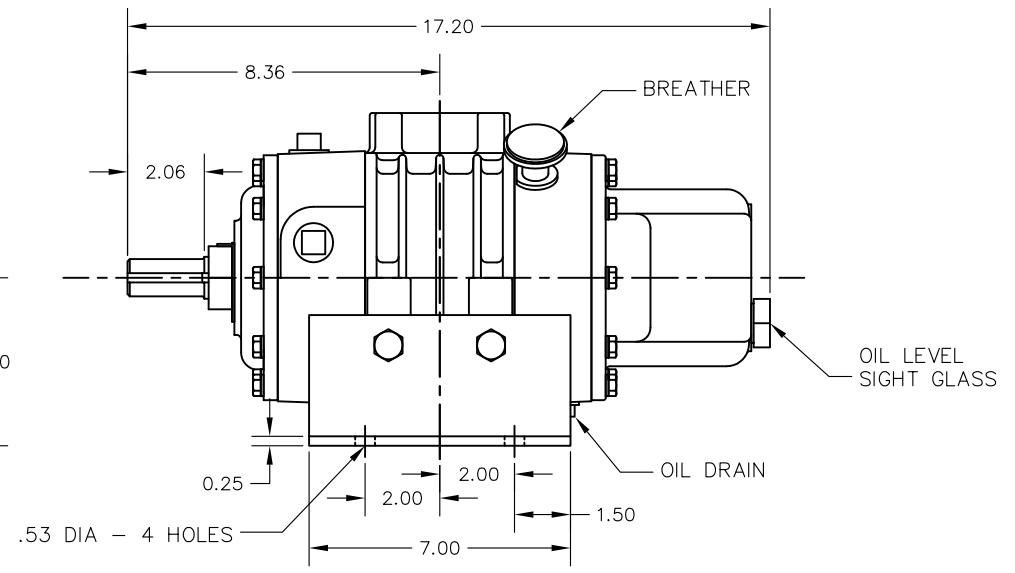
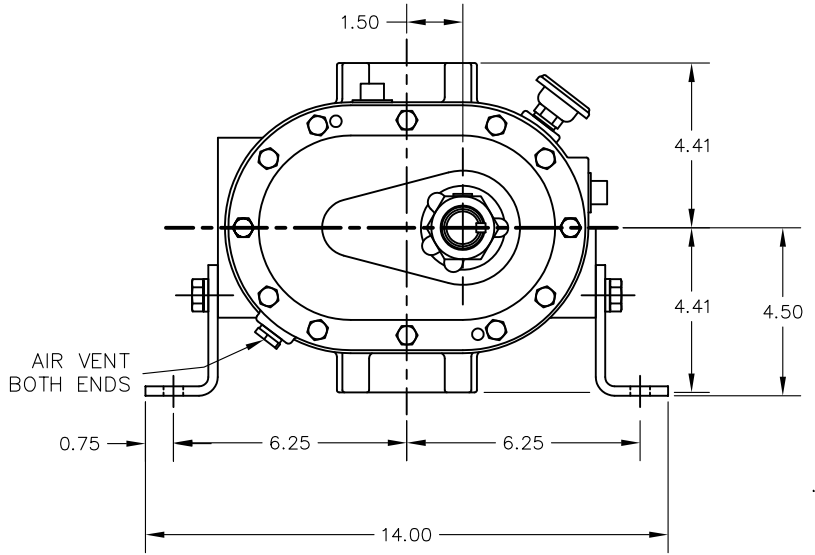
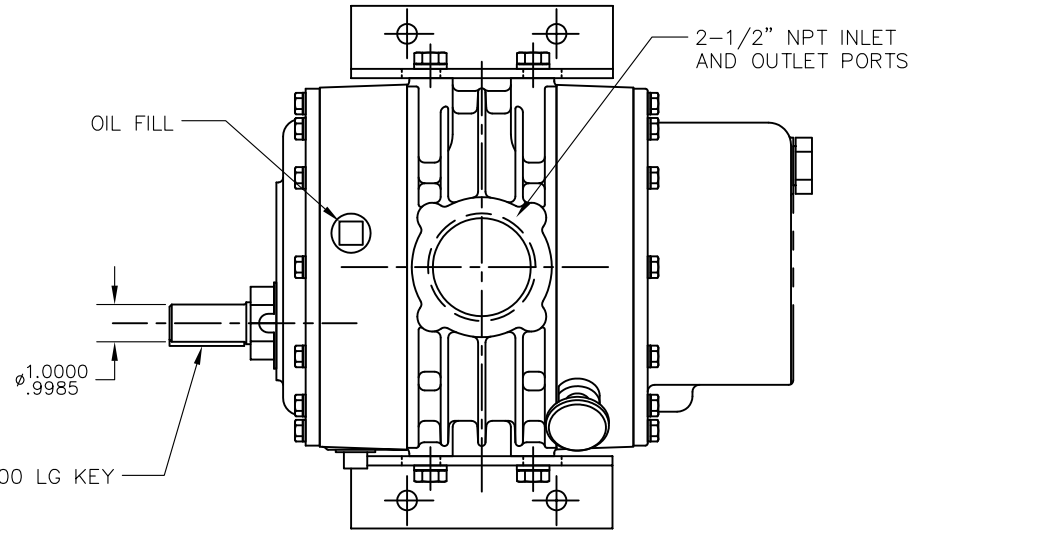
CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL-RIGHT	CLOCKWISE [CW]	BOTTOM
	COUNTER-CLOCKWISE [CCW]	TOP



# C. Emery Nelson, Inc.

INDUSTRIAL AND POWER PLANT EQUIPMENT

7631 Commerce Street, Hamel, MN 55340  
Ph: 763/420-3844 Fax: 763/420-2542



ESTIMATED WEIGHT - 120 LBS

NOTE: DIMENSIONS ARE +/- .06 INCHES UNLESS OTHERWISE SPECIFIED

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LET.	REVISION	DATE	DR.	CK.	LET.	REVISION	DATE	DR.	CK.	LET.	REVISION	DATE	DR.	CK.
A	RELEASED (C/M 1018300)													
B	WAS 1.75 LG. ECN 1027922	10/12/05	TWT	RS										



TAP DRILL DEPTHS ARE MAXIMUM. FULL THD. DEPTHS ARE MINIMUM.				FINISH OF CHAMFERS & FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA				SURFACE ROUGHNESS MAX. PER ASA SPEC.			
TOLERANCES: UNLESS OTHERWISE SPECIFIED				HEAT TREAT SPEC.				FOR ALL CURRENT SPECIFICATIONS REFER TO BILL OF MATERIAL			
DECIMAL .XX ± .02		.XXX ± .010		DR. SLM 10/14/03		MET. APP.		NAME OUTLINE-BARE UNIT		MODEL 3004 HR	
NON-DECIMAL ± 1/16		ANGLES ± 1'		CK. SM 10/14/03		ENG. APP.		SCALE 3/8		306GGB800	
SHEET 1 OF 1				-				FILE NO. C CAD/CAM			