

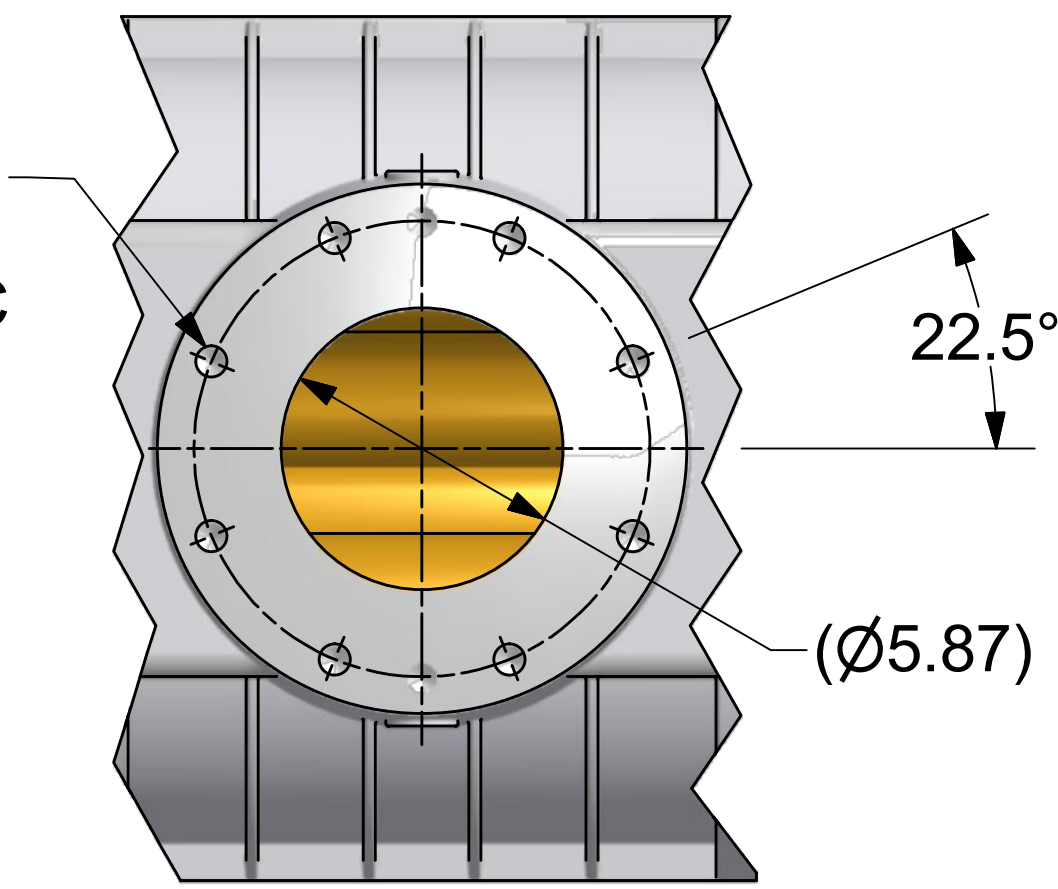


C. Emery Nelson, Inc.

INDUSTRIAL AND POWER PLANT EQUIPMENT

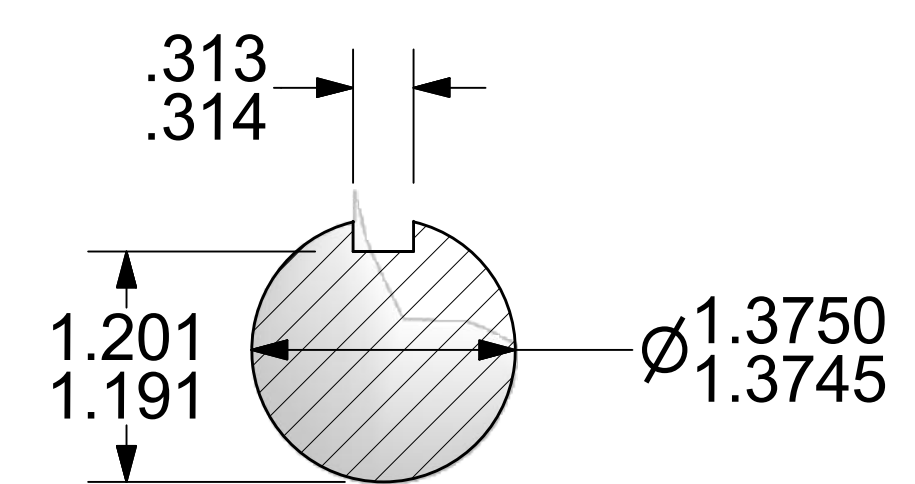
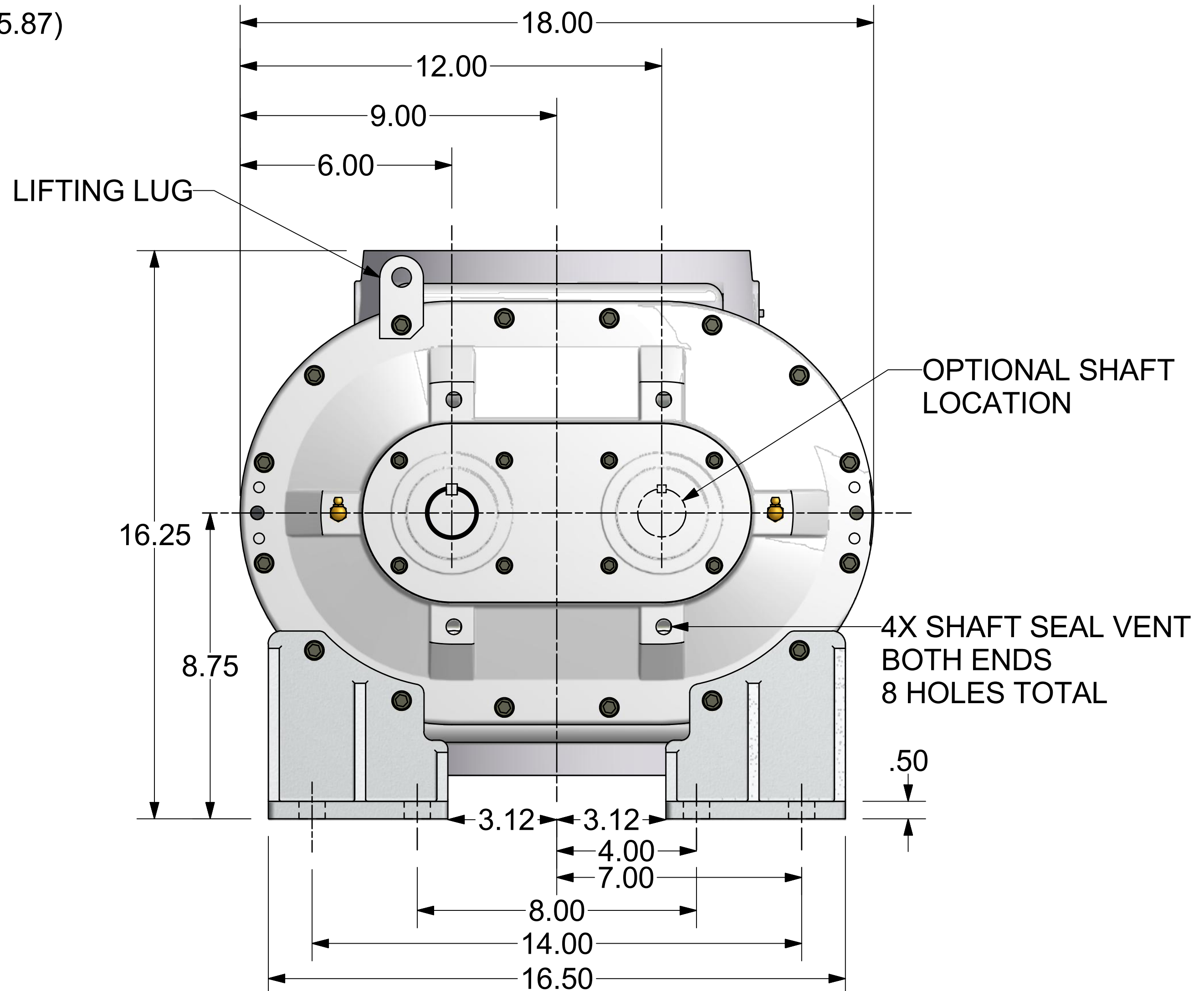
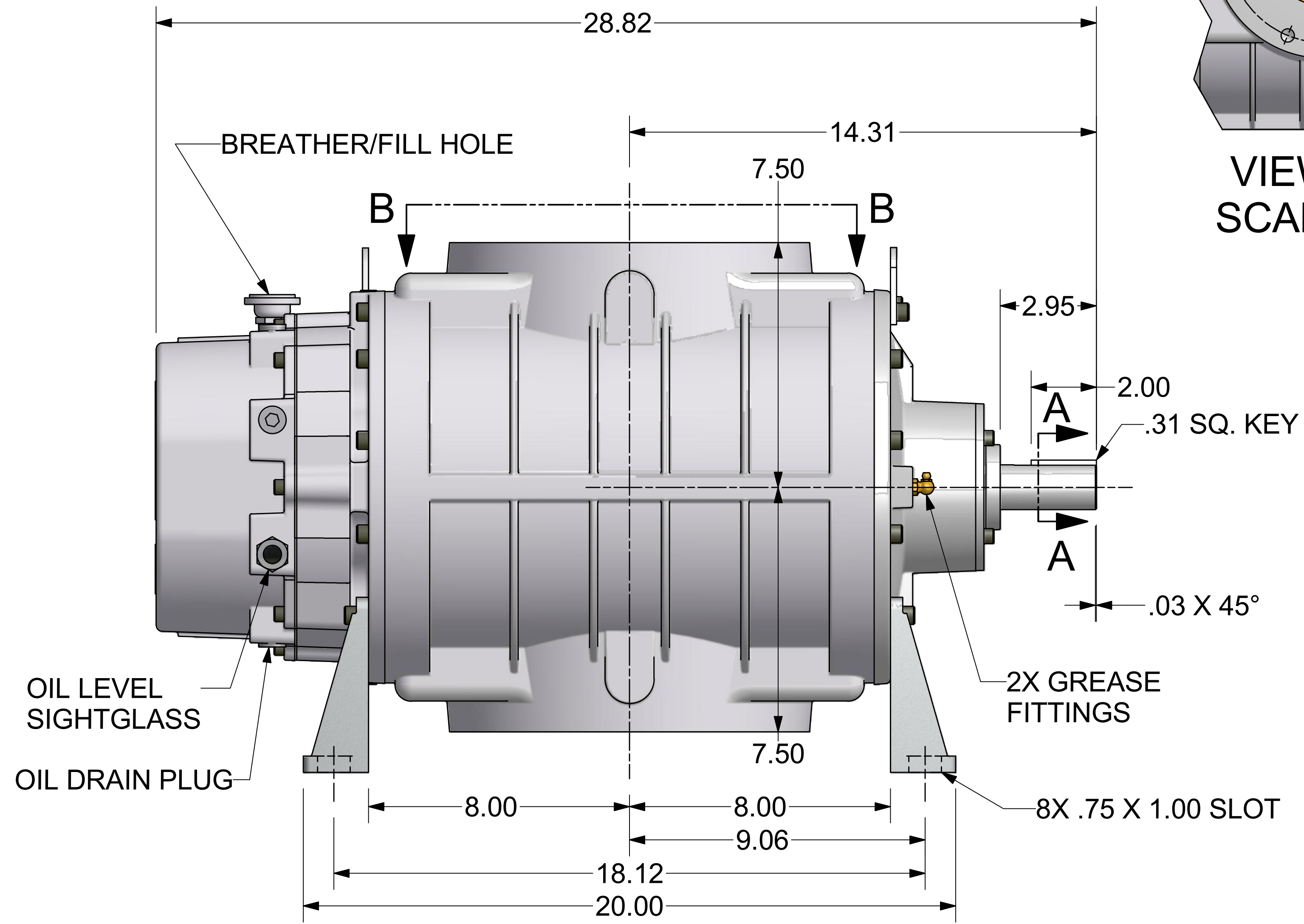
7631 Commerce Street, Hamel, MN 55340
Ph: 763/420-3844 Fax: 763/420-2542

8X 3/4-10 UNC-2B X ∇ 1.12
EQUALLY SPACED ON \varnothing 9.50 BC
BOTH SIDES



VIEW B-B
SCALE 1 / 4

REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	00	RELEASED PER ECN 1045005			
	01				



SECTION A-A
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCKWISE (CW)	BOTTOM SIDE
	COUNTER CLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTER CLOCKWISE (CCW)	BOTTOM SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .X = \pm .05
TOL. ON DECIMALS: .XX = \pm .02
TOL. ON DECIMALS: .XXX = \pm AS SPECIFIED
TOL. ON ANGLES: \pm 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver

Gardner Denver Inc.
Quincy, IL.

HEAT TREATMENT
ENG. REF:

TITLE: **OUTLINE-BARE UNIT**
6LS LEGEND GRS-SPL

DWN BY TAM 3/16/2009
CKD BY RNS 3/17/2009

SCALE: 1/2.5

SHEET 1 OF 1