



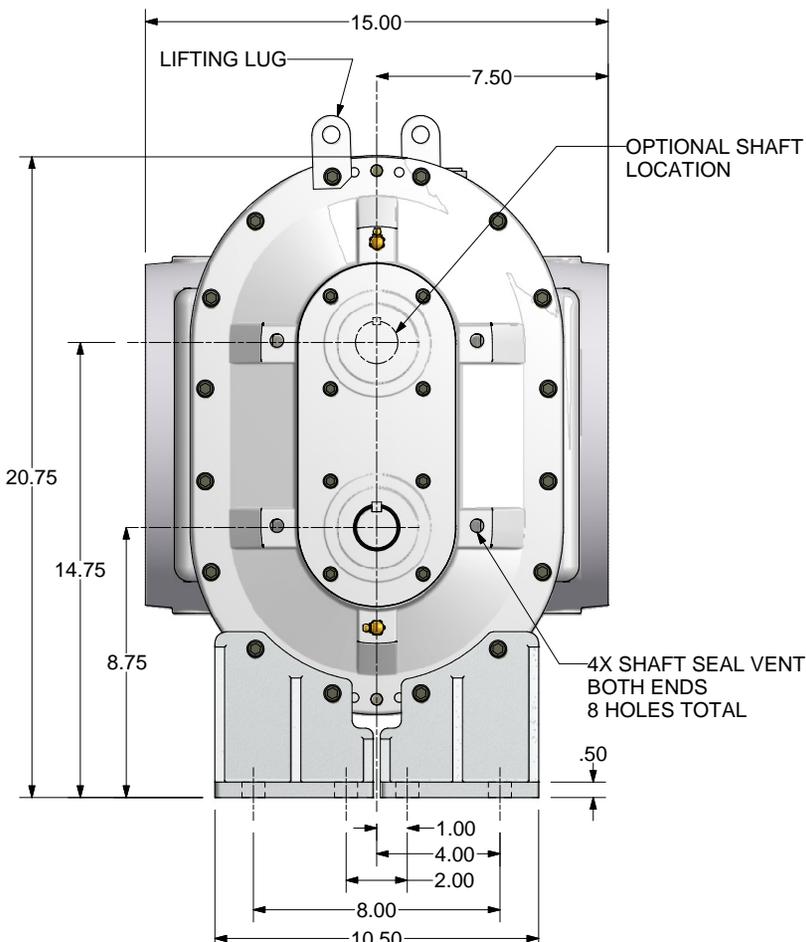
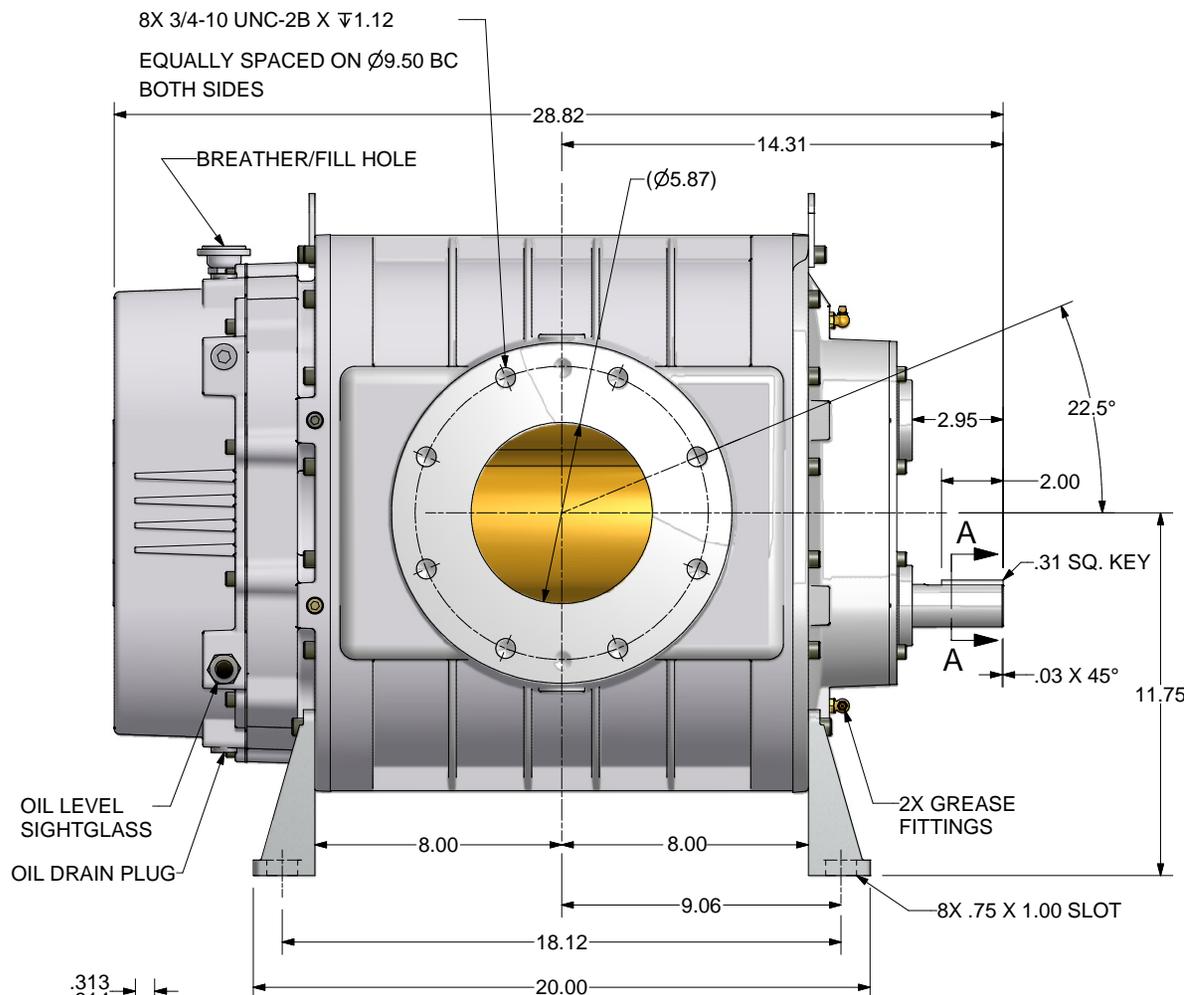
**C. Emery Nelson, Inc.**

INDUSTRIAL AND POWER PLANT EQUIPMENT

7631 Commerce Street, Hamel, MN 55340

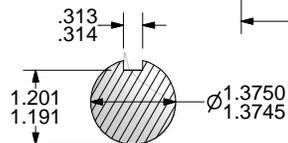
Ph: 763/420-3844 Fax: 763/420-2542

REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	A	RELEASED PER ECN 1045005			



ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCKWISE (CW)	LEFT SIDE
	COUNTER CLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTER CLOCKWISE (CCW)	LEFT SIDE



**SECTION A-A**  
SCALE 1 : 1

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.  
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1.  
FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
TOL. ON DECIMALS: X = ± .05  
TOL. ON DECIMALS: XX = ± .02  
TOL. ON DECIMALS: XXX = ± AS SPECIFIED  
TOL. ON ANGLES: ± 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994  
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

**Gardner Denver**  
Gardner Denver Inc.  
Quincy, IL

HEAT TREATMENT  
ENG. REF:

TITLE: **OUTLINE-BARE UNIT**  
6LVR LEGEND GRS-SPL

DWN BY TAM 3/16/2009  
CKD BY RNS 3/16/2009

SCALE: 1/2

SHEET 1 OF 1