

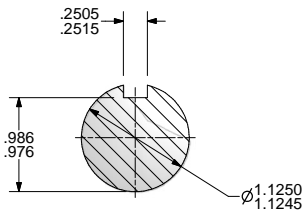
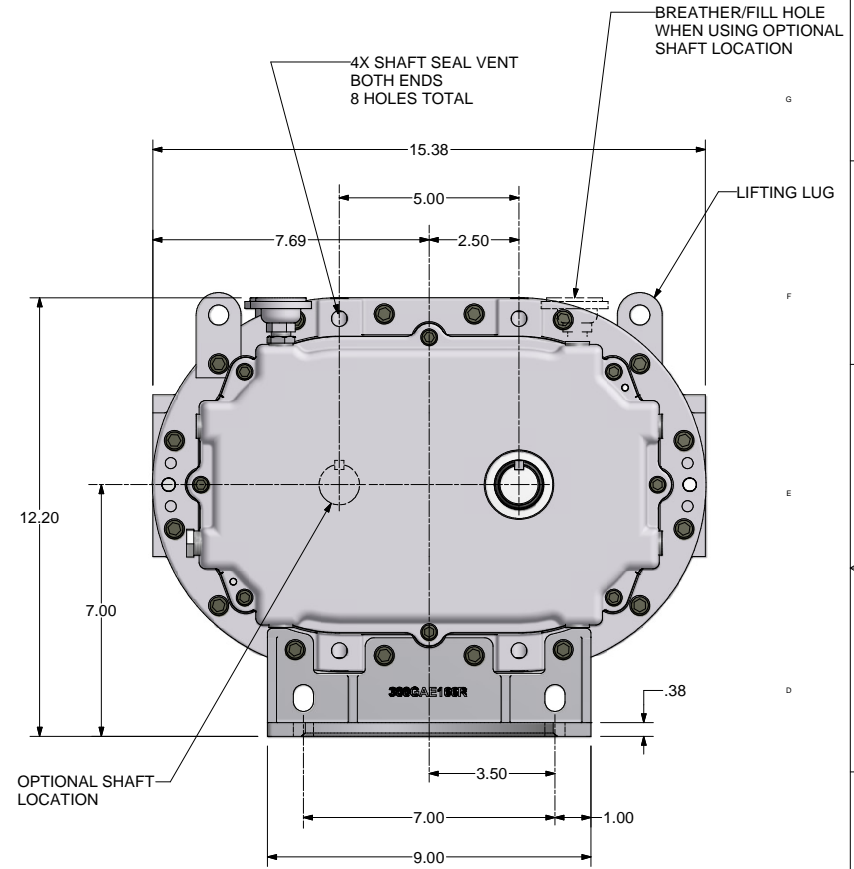
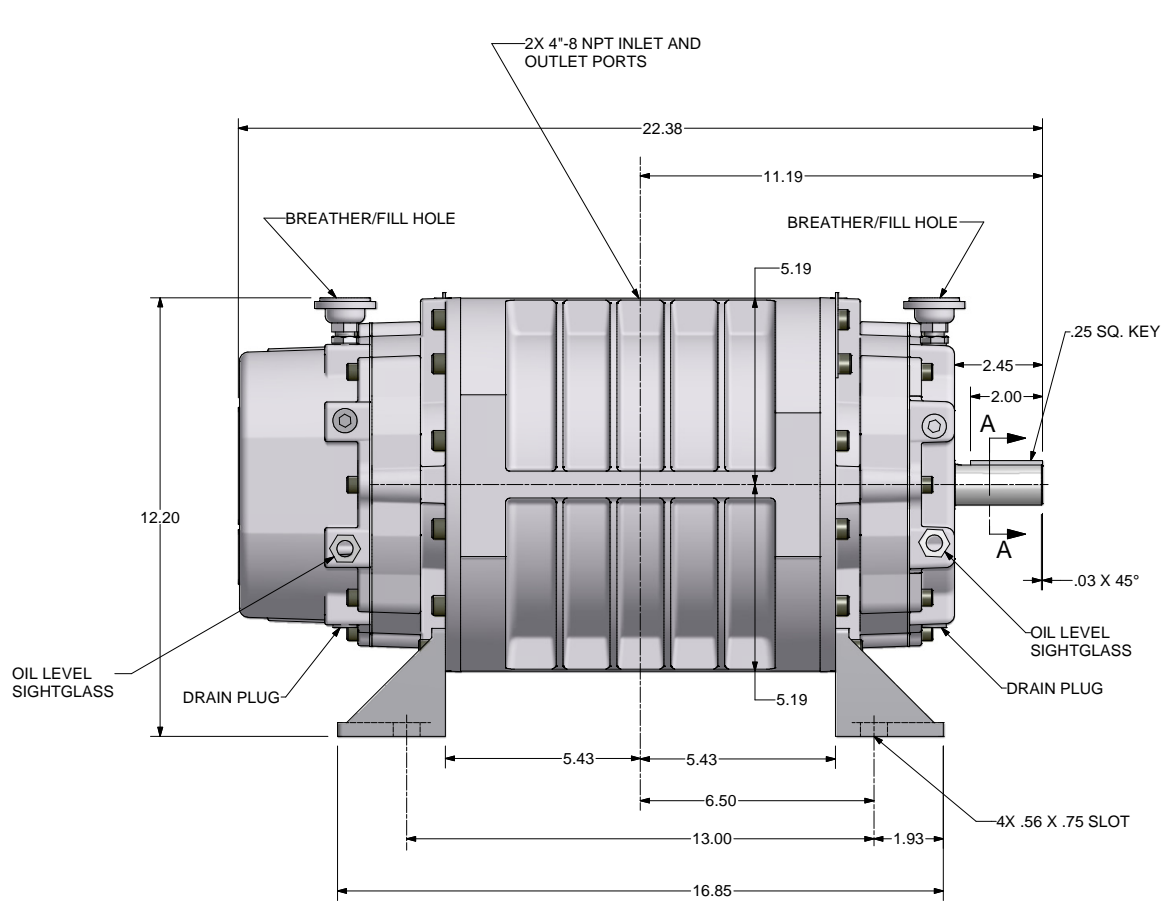


C. Emery Nelson, Inc.

INDUSTRIAL AND POWER PLANT EQUIPMENT

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REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1040966		



SECTION A-A
SCALE 2 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCK WISE (CW)	BOTTOM SIDE
	COUNTERCLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTERCLOCKWISE (CCW)	BOTTOM SIDE

FINISH OF CHAMBERS AND FLEETS TO CONFORM TO ROUGHENED SURFACE AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MAXIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± .01 AS SPECIFIED
TOL. ON ANGLES: ± 0.30°

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
THREADS PER ASME B1.1 CLASSIFICATION: 21 UN-2.0-1.6 ANSI B1.201 & B1.203

Gardner Denver Inc.	HEAT TREATMENT	ENG. REF. A
Quincy, IL	TITLE	OUTLINE-BARE UNIT
DWN BY: RNS 5/20/2008	SLR LEGEND DSG	
CRD BY: RNS 5/20/2008	316GAE800	

THIRD ANGLE PROJECTION