

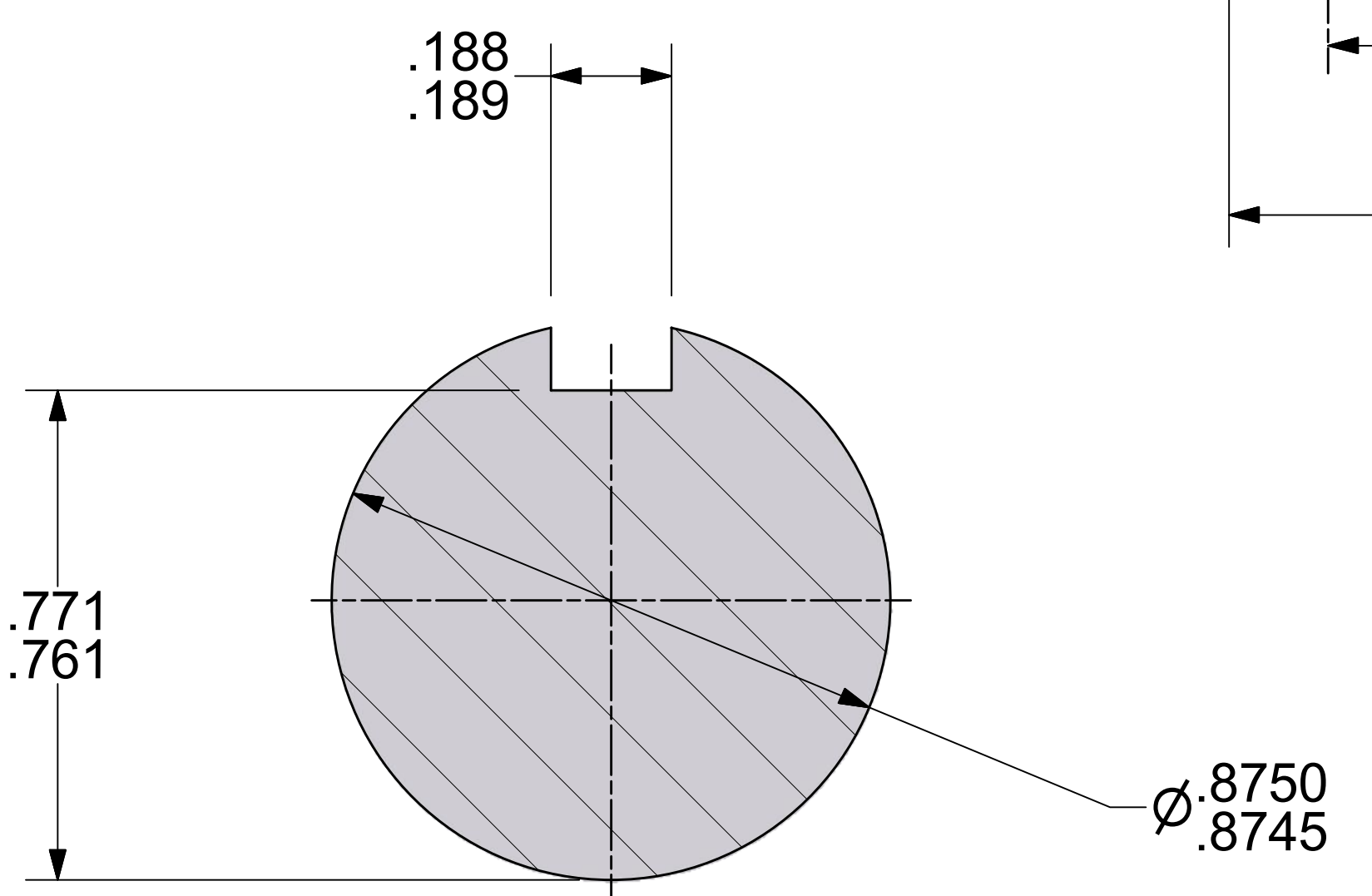
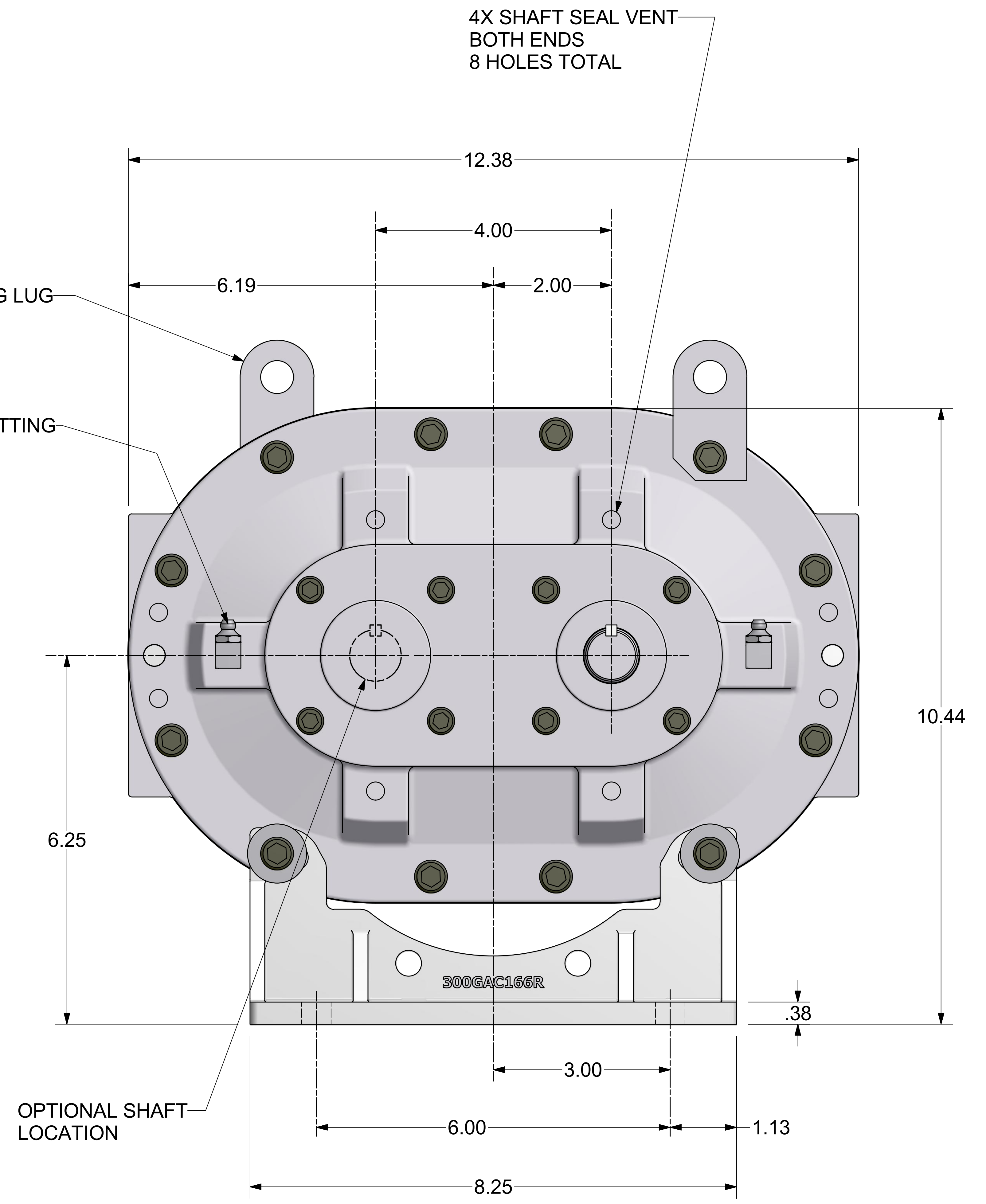
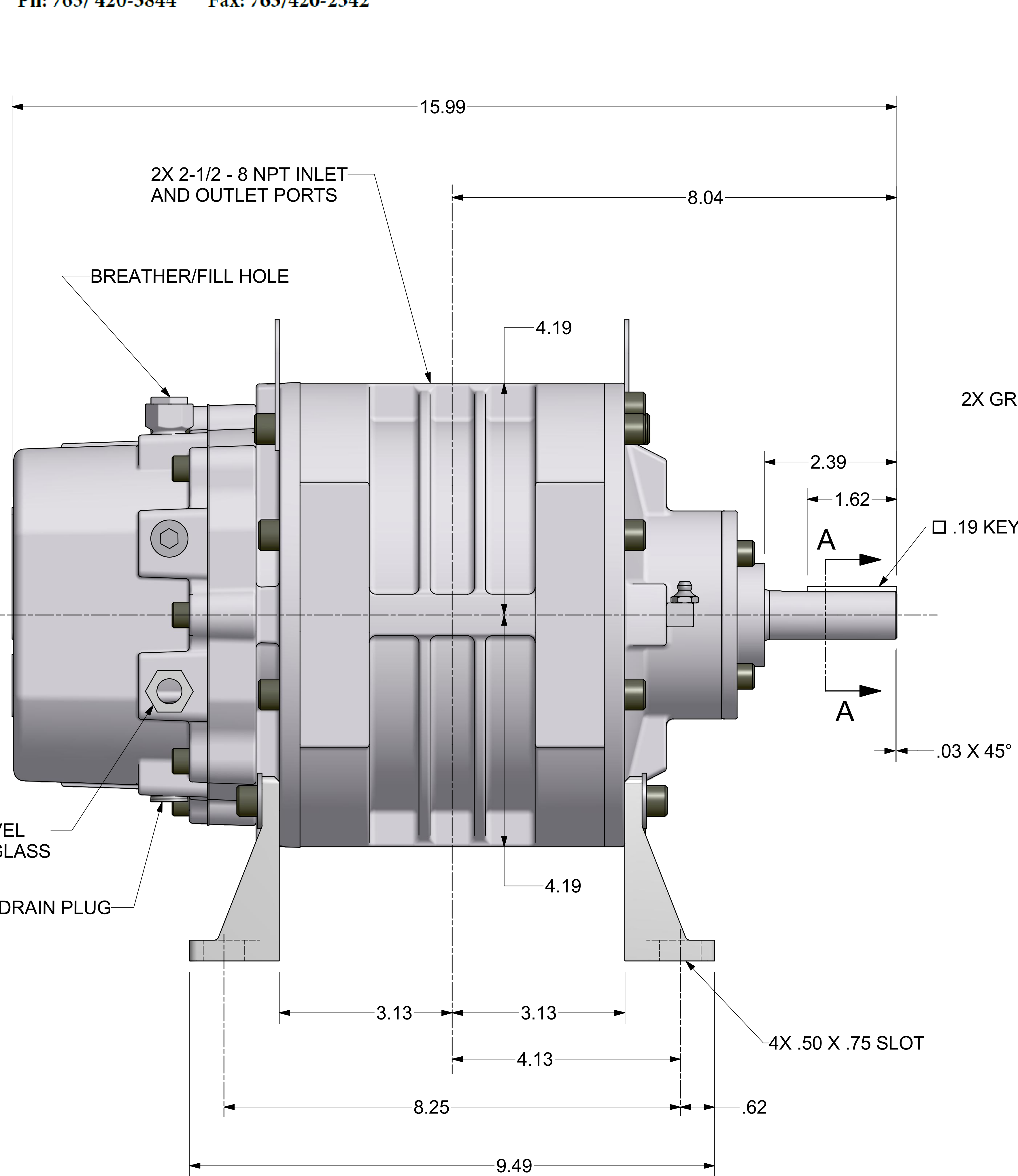
ZONE		REV	REVISION HISTORY	DATE	DWN	CHK
		00	RELEASED PER ECN 1042555			
		01				



# C. Emery Nelson, Inc.

INDUSTRIAL AND POWER PLANT EQUIPMENT

7631 Commerce Street, Hamel, MN 55340  
 Ph: 763/420-3844 Fax: 763/420-2542



SECTION A-A  
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCK WISE (CW)	BOTTOM SIDE
	COUNTERCLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTERCLOCKWISE (CCW)	BOTTOM SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 TOL. ON DECIMALS: X = ± .05  
 TOL. ON DECIMALS: XX = ± .02  
 TOL. ON DECIMALS: XXX = ± AS SPECIFIED  
 TOL. ON ANGLES: ± 0°-30'

THIRD ANGLE PROJECTION

CONFIDENTIAL - THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF GARDNER DENVER, INC. IT IS NOT FOR PUBLIC DISCLOSURE. POSSESSION OF THE INFORMATION DOES NOT CONVEY ANY RIGHT TO LOAN, SELL, OR DISCLOSE THE INFORMATION UNAUTHORIZED REPRODUCTION OR USE OF THE INFORMATION IS PROHIBITED. THIS DOCUMENT IS TO BE RETURNED TO GARDNER DENVER, INC. UPON THE COMPLETION OF THE PURPOSE FOR WHICH IT IS LOANED OR UPON REQUEST.

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994  
 THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver Inc. Quincy, IL		HEAT TREATMENT		ENG. REF:	
Gardner Denver Inc. Quincy, IL		4MS LEGEND GRS-SPL		TITLE	
DWN BY RRB 11/20/2008		WSC		323GAC800	
CKD BY RNS 11/20/2008		FULL		SHEET 1 OF 1	