

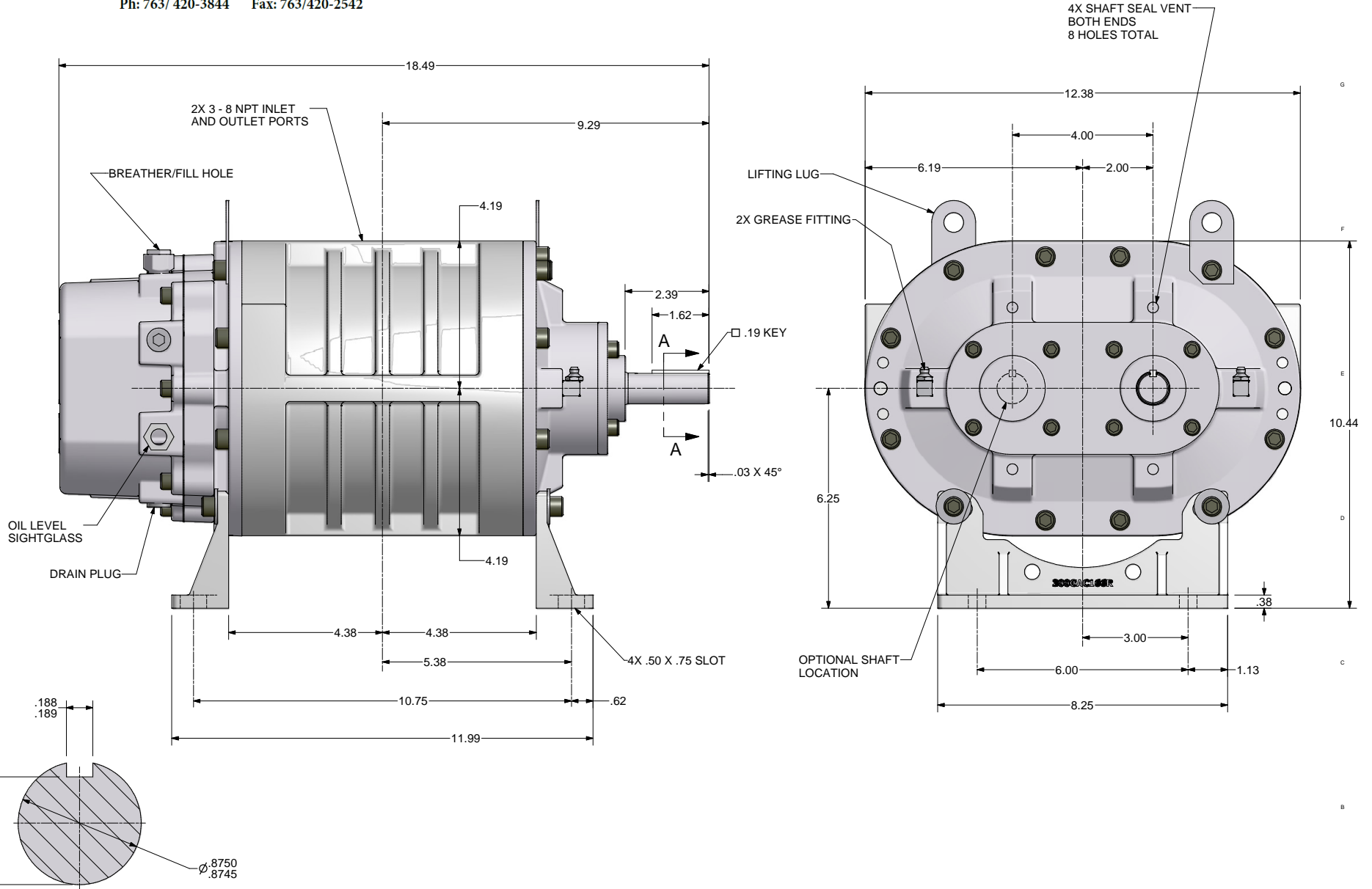


# C. Emery Nelson, Inc.

INDUSTRIAL AND POWER PLANT EQUIPMENT

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REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1042555		



SECTION A-A  
 SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCK WISE (CW)	BOTTOM SIDE
	COUNTERCLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTERCLOCKWISE (CCW)	BOTTOM SIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 TOL. ON DECIMALS: .X = ± .05  
 TOL. ON DECIMALS: .XX = ± .02  
 TOL. ON DECIMALS: .XXX = ± .01 AS SPECIFIED  
 TOL. ON ANGLES: ± 0.30

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THIRD ANGLE PROJECTION

324GAC800

Gardner Denver Inc. Quincy, IL  
 DWN BY: RNS 11/20/2008  
 CTD BY: RNS 11/20/2008

HEAT TREATMENT  
 4LR LEGEND GRS-SPL  
 TITLE: OUTLINE-BARE UNIT