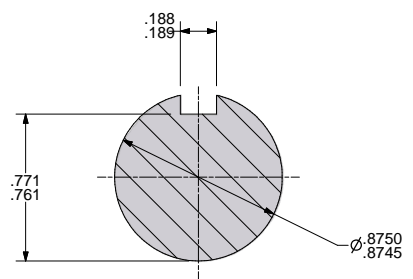
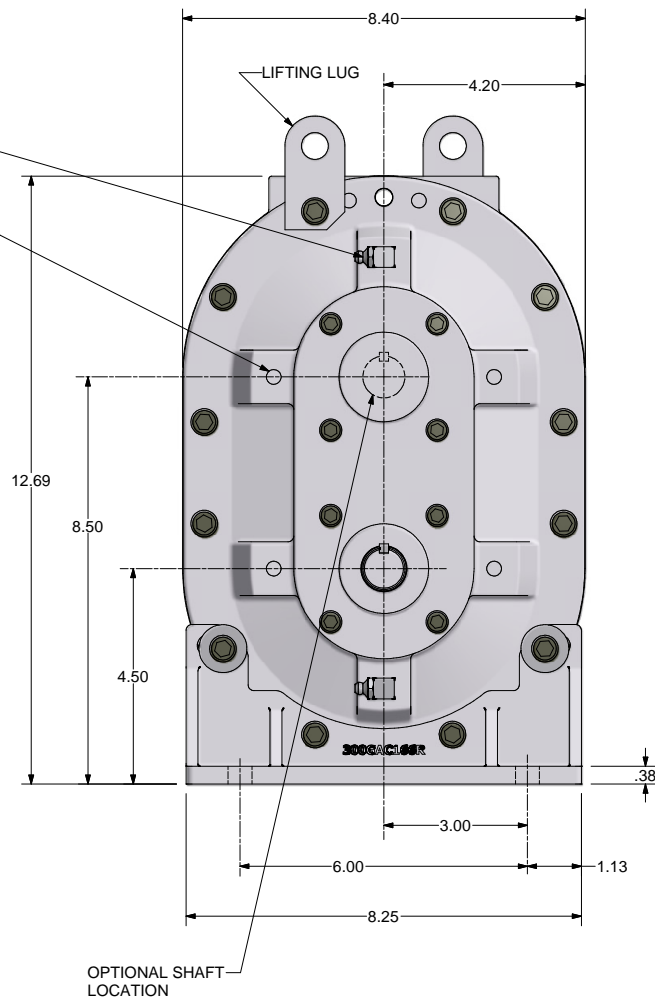
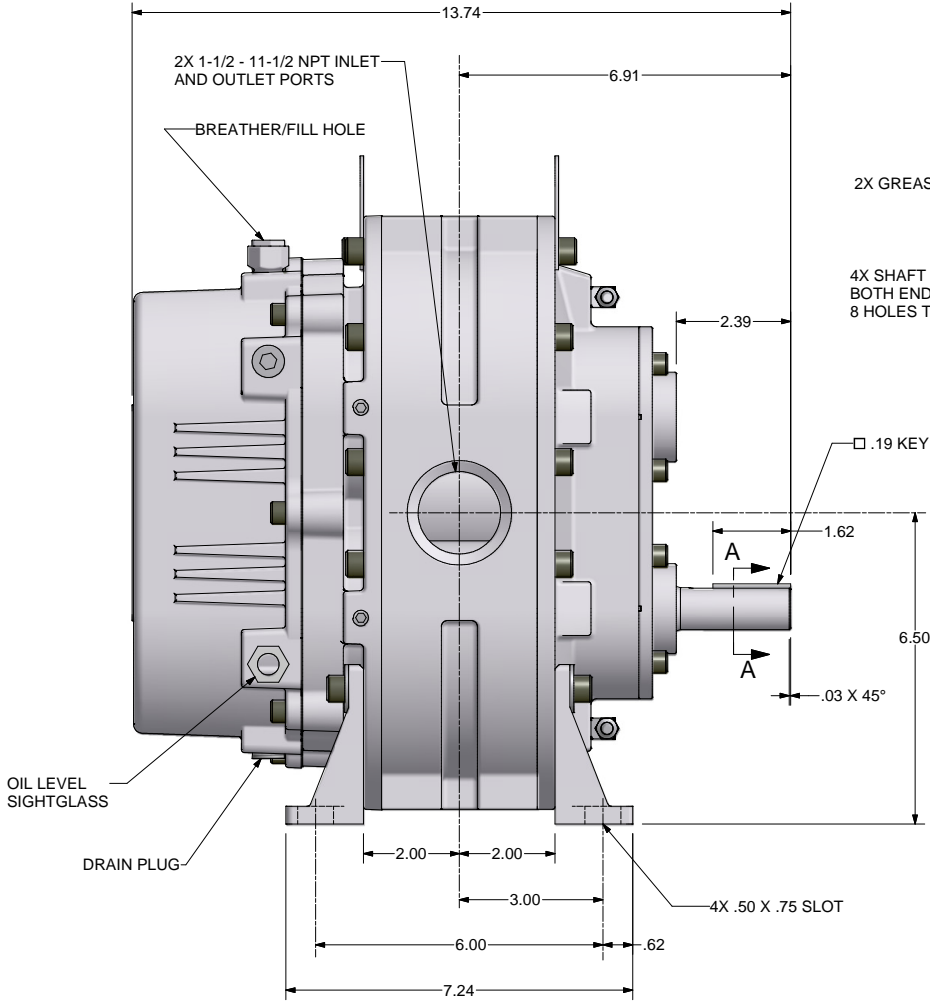


REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1042555		



SECTION A-A
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCK WISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHNESS FINISH AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTH ARE MAXIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOL. ON DECIMALS: .X = ± .05
 TOL. ON DECIMALS: .XX = ± .02
 TOL. ON DECIMALS: .XXX = ± .01
 TOL. ON ANGLES: ± 0.30°

325GAC800

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
 THREADS PER ASME B1.1 (SAFETY SYSTEM 21.1) D1.1, AND B1.20.1 & B1.20.3

Gardner Denver Inc. Quincy, IL	HEAT TREATMENT	ENG. REF. A
DWN BY: RNS 11/20/2008	WCS	325GAC800
CRD BY: RNS 11/20/2008	FULL	

THIRD ANGLE PROJECTION

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