





SECTION A-A SCALE 4 : 1 ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

	CONSTRUCTION	ROTATION	DISCHARGE PORT
		CLOCK WISE (CW)	LEFT SIDE
		COUNTERCLOCKWISE (CCW)	RIGHT SIDE
	VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE,
		COUNTERCLOCKWISE (CCW)	LEFT SIDE

À	<b>C.</b> ]	Eme	ry	Nels	on,	Inc
	IN	DUSTRIAL	AND	POWER	PLANT	EQUIPMI

7631 Commerce Street, Hamel, MN 55340 Ph: 763/420-3844 Fax: 763/420-2542

FRISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST AD IACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME 846.1. FULL THREAD DEPTHS ARE MINIMUM.		CONTINUENTIAL THE REFORMATION CONTINUED IN THE DOCUMENT IS THE PROPERTY OF CARDISON DEVELOPE, INC. IT IS NOT FOR HALLD DEED CONDIES POSSESSED (OF THE INFORMATION DOES NOT CONVEY ANY REAFT TO LOAN, SELL OR DISCLOSE THE INFORMATION, INVANITIONIZED BEFROUGHTION OF USE OF THE INFORMATION IS PROHIBETED. THIS DOCUMENT IS TO BE RETURNED TO CARDINED BENEFIL INC. UPON THE COMPLETION OF THE PURPOSE FOR WHICH IT IS LOADED ON UPON REQUEST.			
	NLESS OTHERWISE SPECIFIED MENSIONS ARE IN INCHES	DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994 THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3			
T	OL. ON DECIMALS: .X = ±.05 OL. ON DECIMALS: .XX = ±.02	Gardner Denver	HEAT TREATMENT ENG. REF:A		
	OL ON DECIMALS: XXX = ± AS SPECIFIED OL ON ANGLES: ± 0'-30' 2	Gardner Denver Inc. Quincy, IL.	OUTLINE-BARE UNIT		
	THIRD ANGLE PROJECTION	DWN BY RRB 9/9/2008 CKD BY RNS 9/9/2008	#FVK EXERNO DISC.  BE WSC 319GAC800 B  ECAS FULL SHEET SE		
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