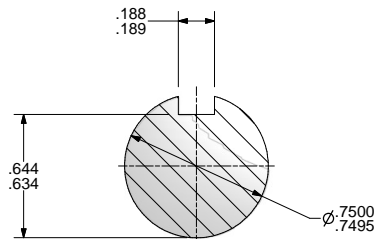
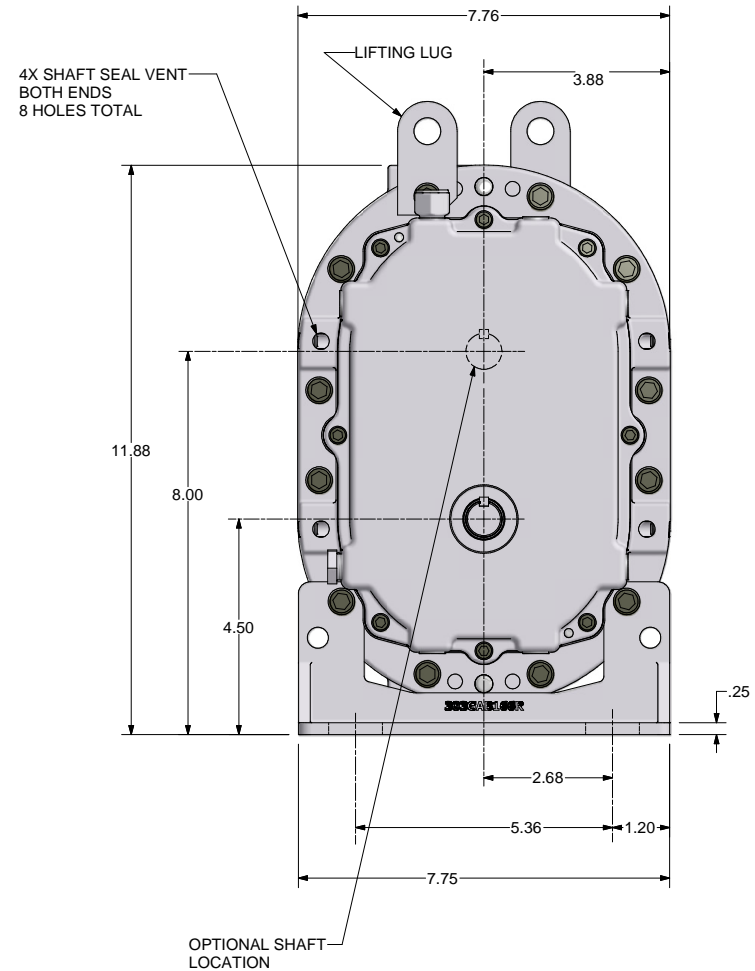
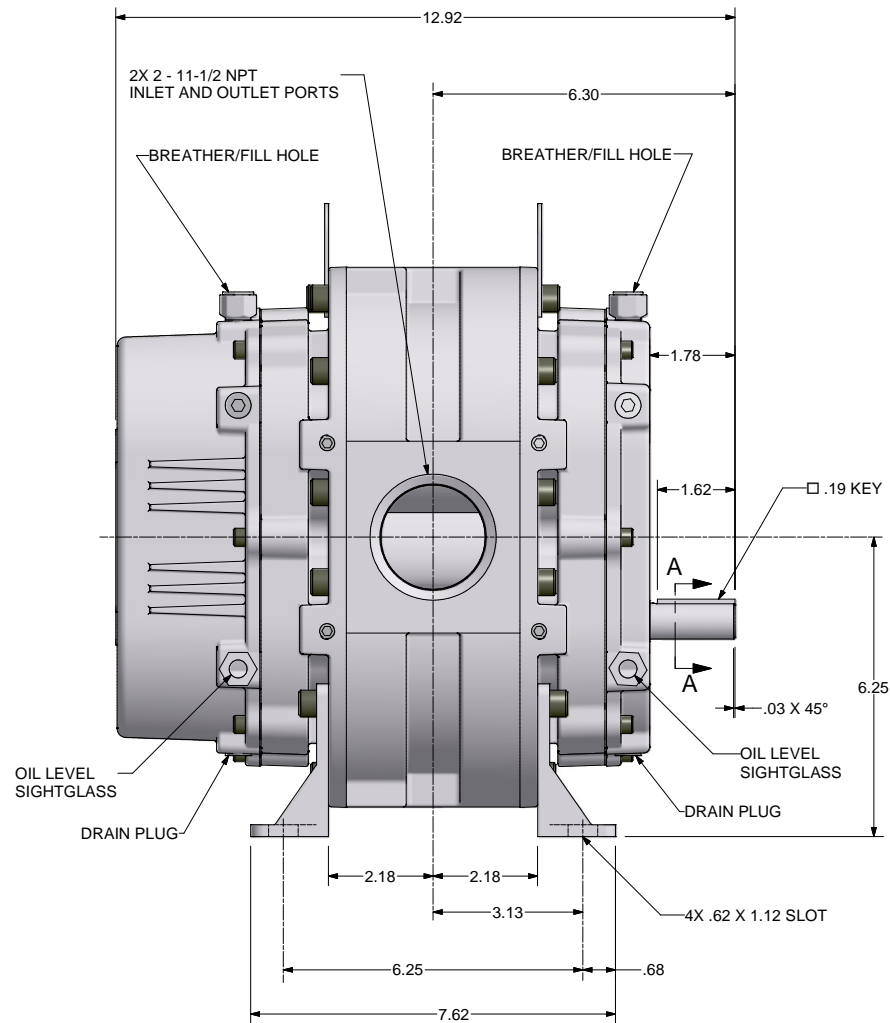


| ZONE | | REV | DESCRIPTION | DATE | DWN | CHK |
|------|--|-----|--------------------------|------|-----|-----|
| | | A | RELEASED PER ECN 1045640 | | | |



SECTION A-A
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

| CONSTRUCTION | ROTATION | DISCHARGE PORT |
|-----------------|------------------------|----------------|
| VERTICAL BOTTOM | CLOCK WISE (CW) | LEFT SIDE |
| | COUNTERCLOCKWISE (CCW) | RIGHT SIDE |
| VERTICAL TOP | CLOCKWISE (CW) | RIGHT SIDE |
| | COUNTERCLOCKWISE (CCW) | LEFT SIDE |

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHNESS MAXIMUM PER AREA.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .XX = ± .05

TOL. ON DECIMALS: .XXX = ± .02

TOL. ON DECIMALS: .XXXX = ± .01

TOL. ON ANGLES: ± 0.30°

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

THREADS PER ASME B1.1 (SAFETY SYSTEM) 21 U.O.D. ANSI B1.20.1 & B1.20.3

HEAT TREATMENT

ENG. REF. A

3MVR LEGEND DSL

318GAB800

THIRD ANGLE PROJECTION

DWN BY: RNS 4/17/2009

CHK BY: RNS 4/17/2009

C. Emery Nelson, Inc.

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