

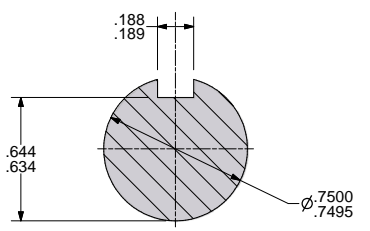
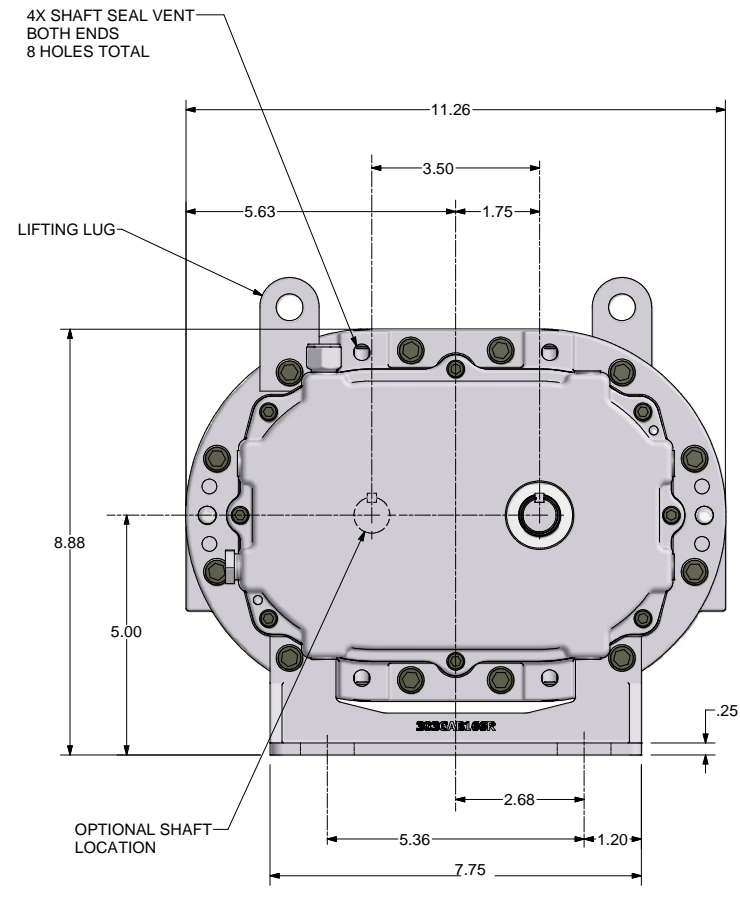
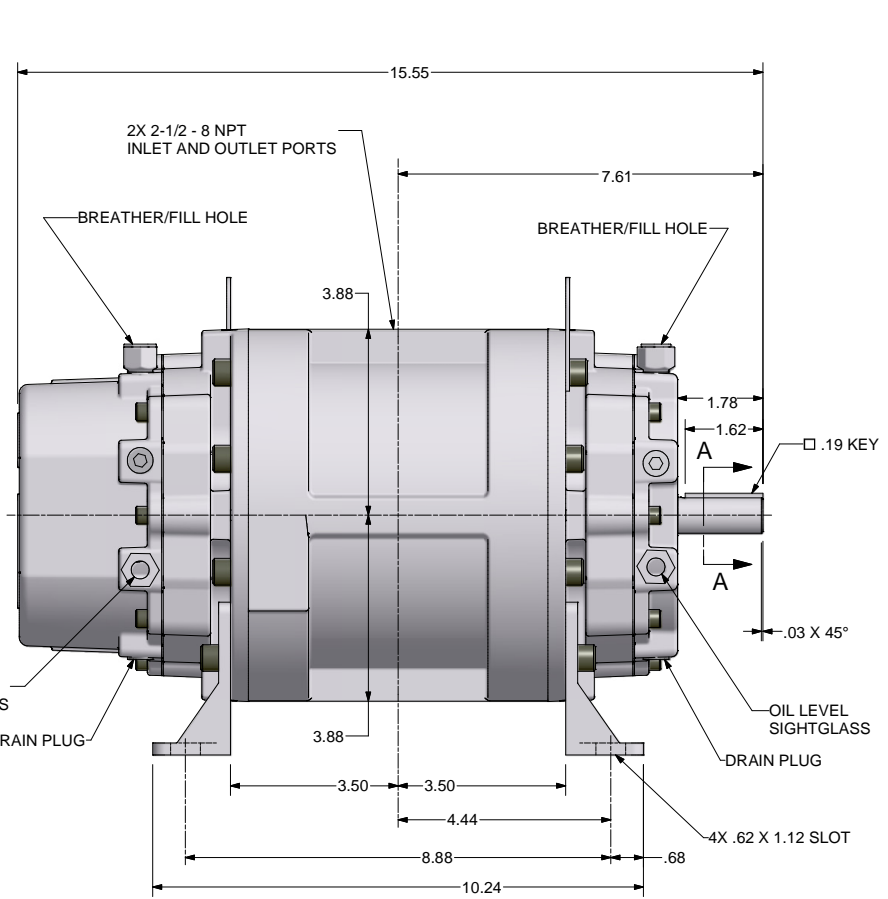
REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1045640		



C. Emery Nelson, Inc.

INDUSTRIAL AND POWER PLANT EQUIPMENT

7631 Commerce Street, Hamel, MN 55340
 Ph: 763/420-3844 Fax: 763/420-2542



SECTION A-A
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCK WISE (CW)	BOTTOM SIDE
	COUNTERCLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTERCLOCKWISE (CCW)	BOTTOM SIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOL. ON DECIMALS: .X = ± .05
 TOL. ON DECIMALS: .XX = ± .02
 TOL. ON DECIMALS: .XXX = ± .01
 TOL. ON ANGLES: ± 0.30

FINISH OF CHAMBERS AND FLEETS TO CONFORM TO ROUGHNESS RA MAXIMUM PER ASME B46.1. FULL THREAD DEPTH ARE MAXIMUM.

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
 THREADS PER ASME B1.1 (SAE SYSTEM) 21 UN UNF-2A
 ANSI B1.20.1 & B1.20.3

THIRD ANGLE PROJECTION

Gardner Denver Inc. Quincy, IL
 DWN BY: RNS 4/17/2009
 CTD BY: RNS 4/17/2009

HEAT TREATMENT: 316
 TITLE: OUTLINE-BARE UNIT
 3LR LEGEND DSG
 E WSC 316GAB800