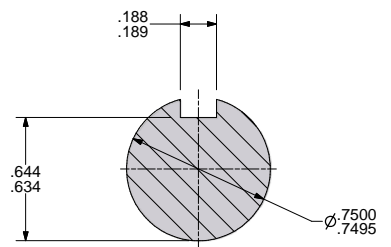
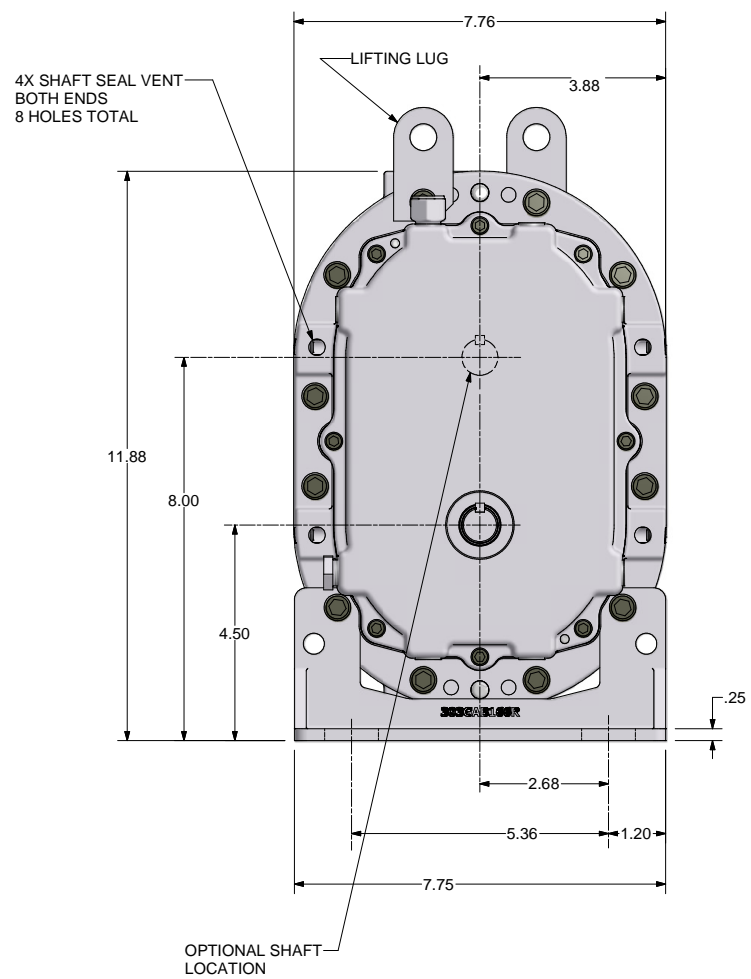
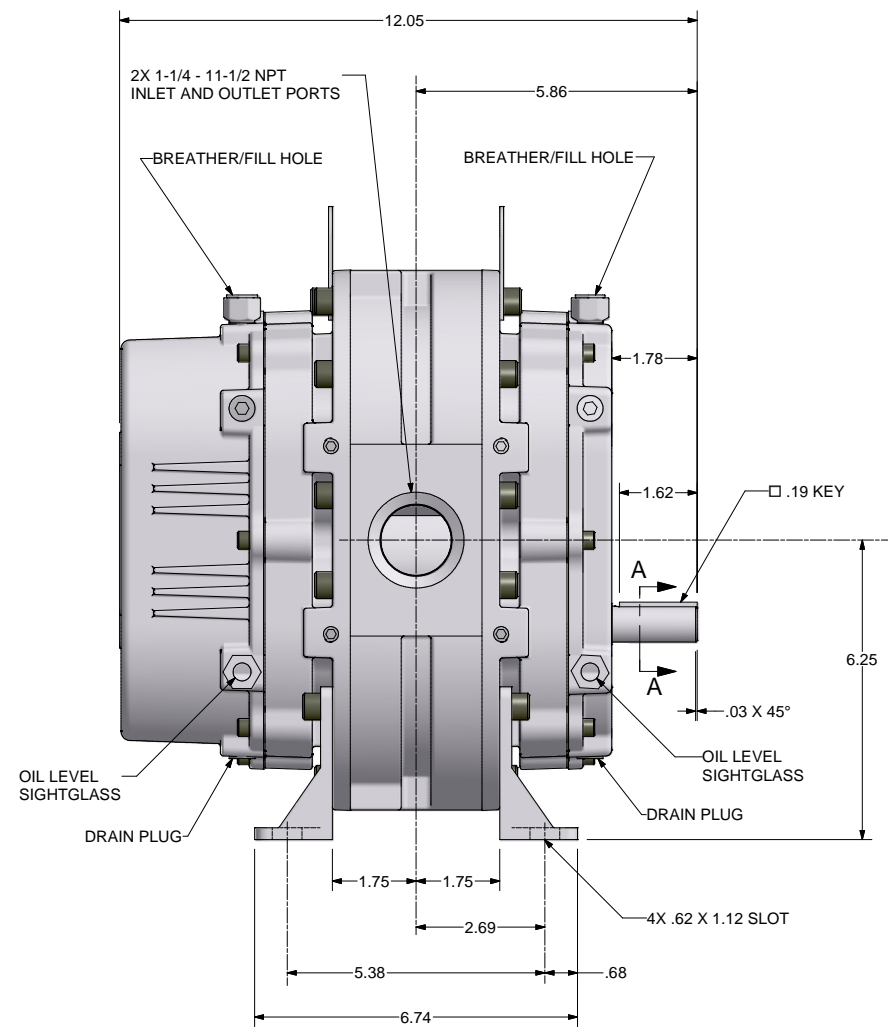


REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1045640		



SECTION A-A  
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCK WISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMBERS AND FILLETS TO CONFORM TO DIMENSIONS SPECIFIED UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .X = ± .05  
TOL. ON DECIMALS: .XX = ± .02  
TOL. ON DECIMALS: .XXX = ± .01 AS SPECIFIED  
TOL. ON ANGLES: ± 0.30°

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994  
THREADS PER ASME B1.1; CHAMFER SYSTEM 21.1.0.1.1; ANSI B1.20.1 & B1.20.3

**Gardner Denver Inc.**  
Quincy, IL

DWN BY: RNS 4/17/2009  
C/D BY: RNS 4/17/2009

HEAT TREATMENT: ENG. REF. A

TITLE: OUTLINE-BARE UNIT

3HRV LEGEND DSL

WCS: 317GAB800

FULL

**C. Emery Nelson, Inc.**  
INDUSTRIAL AND POWER PLANT EQUIPMENT

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