



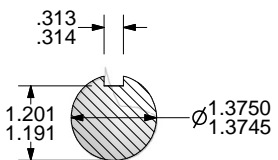
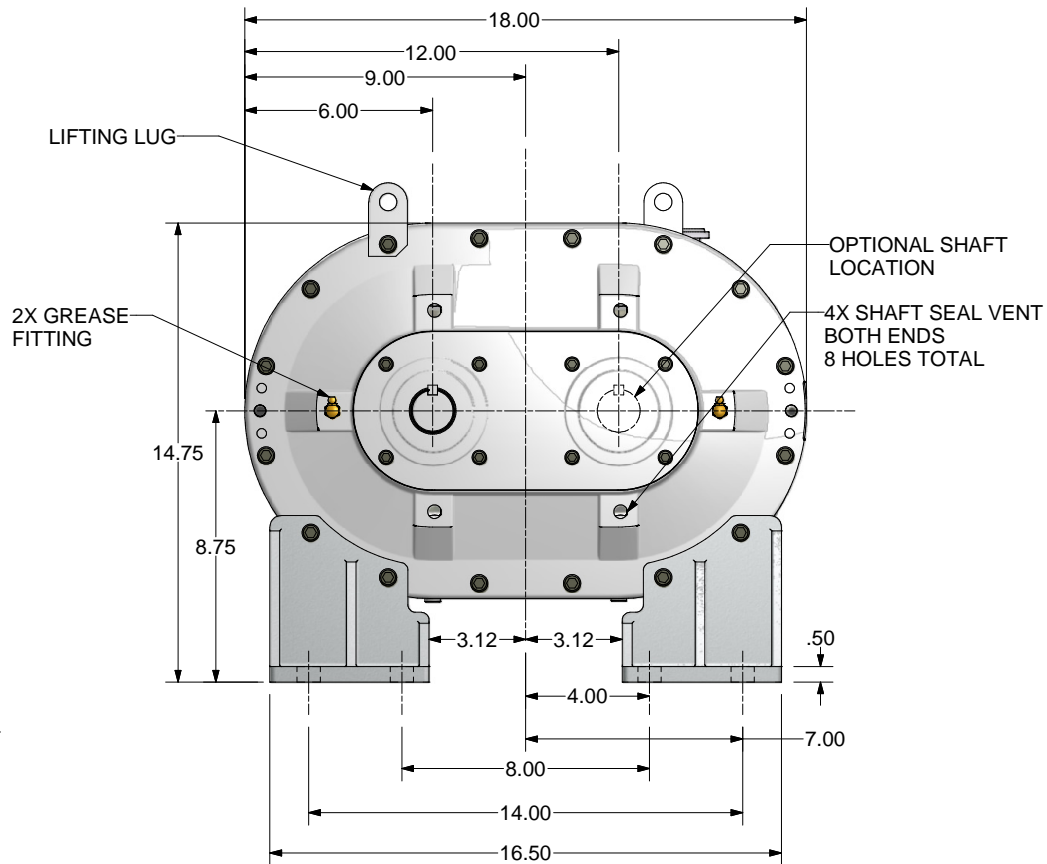
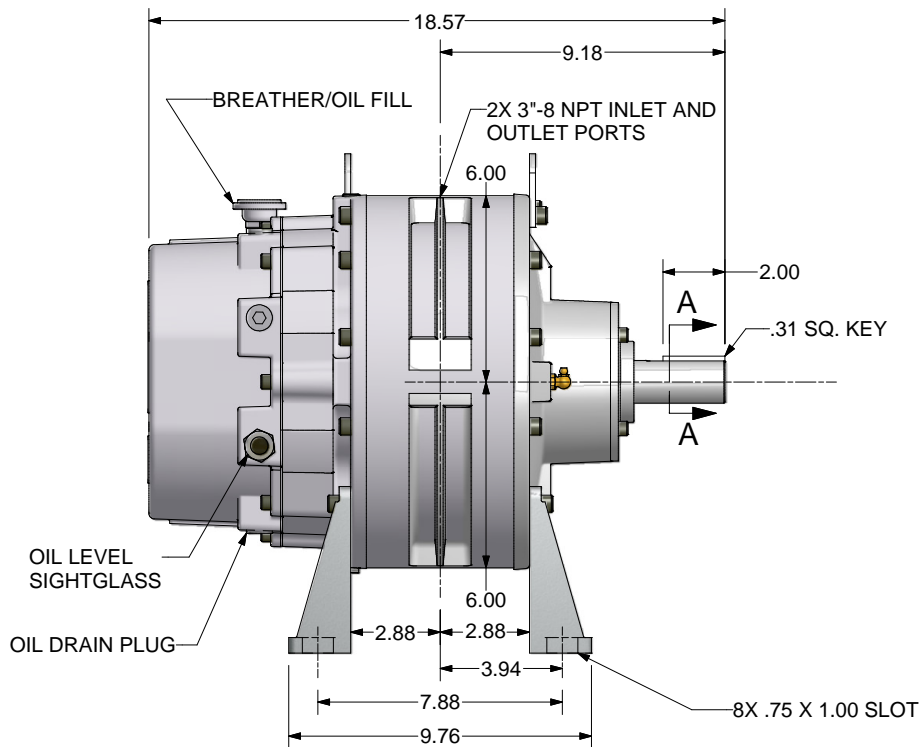
**C. Emery Nelson, Inc.**

INDUSTRIAL AND POWER PLANT EQUIPMENT

7631 Commerce Street, Hamel, MN 55340

Ph: 763/420-3844 Fax: 763/420-2542

REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	A	RELEASED PER ECN 1045005			



**SECTION A-A**  
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCKWISE (CW)	BOTTOM SIDE
	COUNTER CLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTER CLOCKWISE (CCW)	BOTTOM SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
TOL. ON DECIMALS: X = ± .05  
TOL. ON DECIMALS: XX = ± .02  
TOL. ON DECIMALS: XXX = ± AS SPECIFIED  
TOL. ON ANGLES: ± 0' - 30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994  
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

**Gardner Denver** HEAT TREATMENT ENG. REF:

Gardner Denver Inc.  
Quincy, IL

TITLE: **OUTLINE-BARE UNIT**  
6HR LEGEND GRS-SPL

DWN BY TAM 3/10/2009  
CKD BY RNS 3/10/2009

SCALE: 1/2

SHEET 1 OF 1

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