



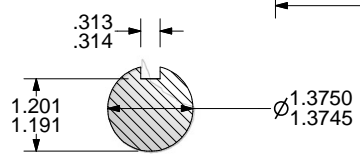
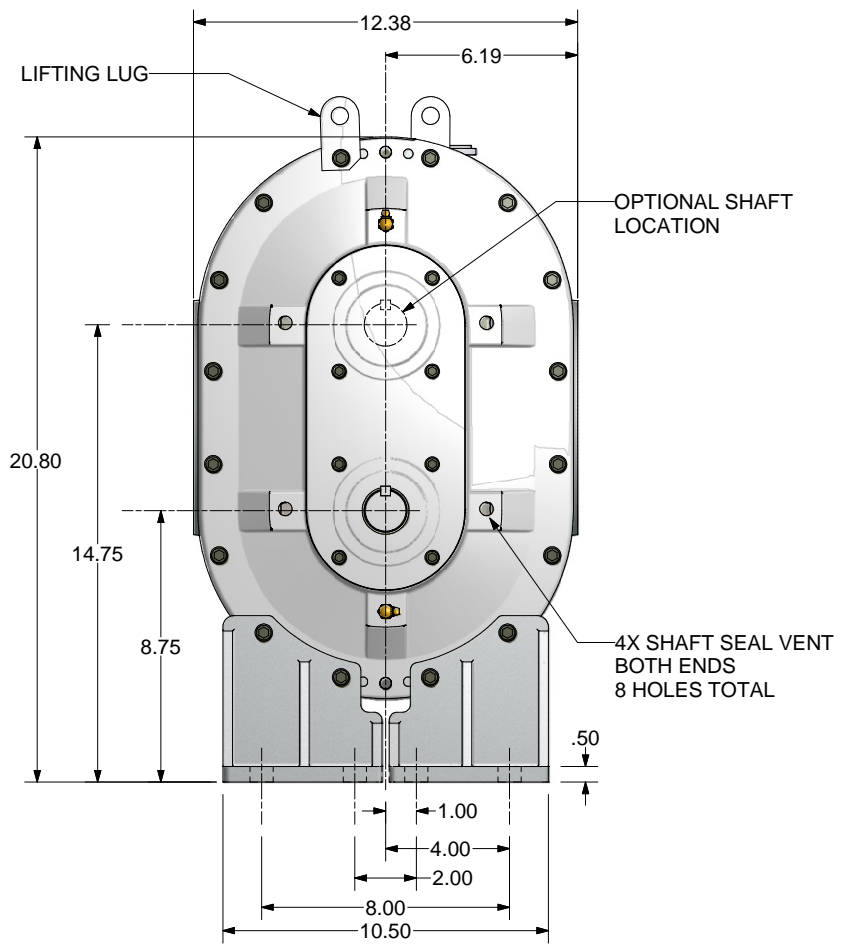
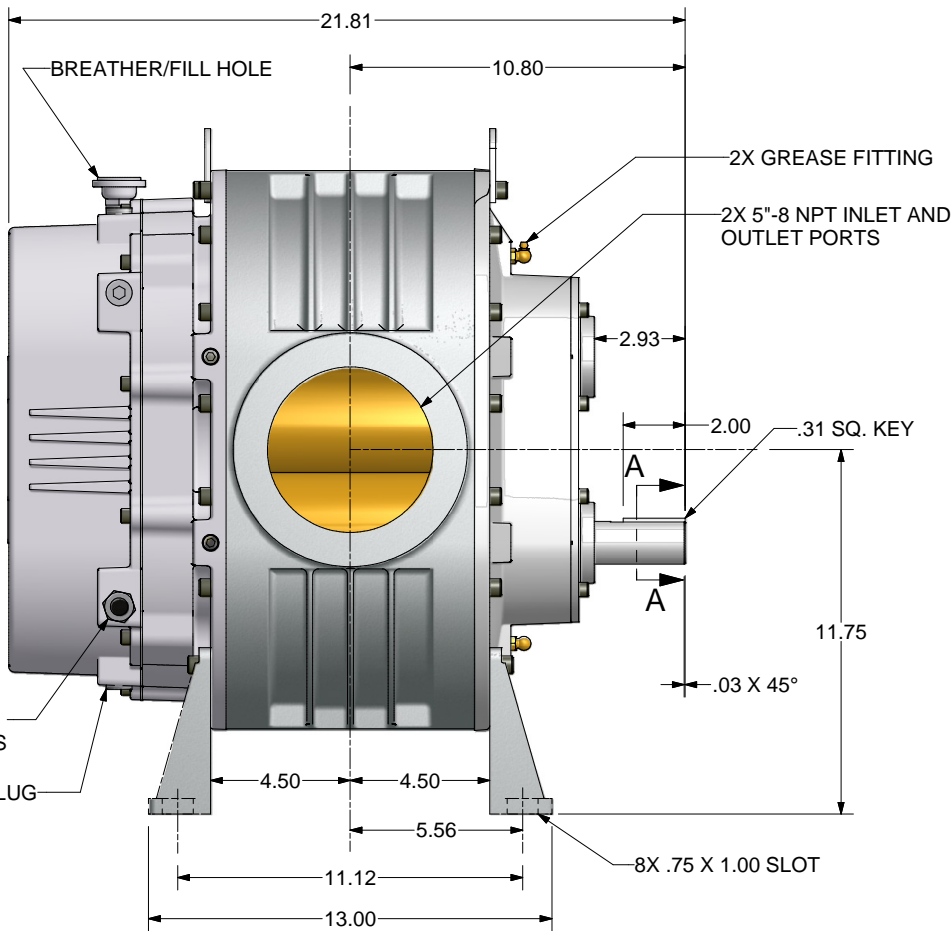
**C. Emery Nelson, Inc.**

INDUSTRIAL AND POWER PLANT EQUIPMENT

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REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	A	RELEASED PER ECN 1045005			



**SECTION A-A**  
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCKWISE (CW)	LEFT SIDE
	COUNTER CLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTER CLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.  
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
TOL. ON DECIMALS: X = ± .05  
TOL. ON DECIMALS: XX = ± .02  
TOL. ON DECIMALS: XXX = ± AS SPECIFIED  
TOL. ON ANGLES: ± 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994  
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

<b>Gardner Denver</b>	HEAT TREATMENT	ENG. REF:
Gardner Denver Inc. Quincy, IL	TITLE: <b>OUTLINE-BARE UNIT</b>	
DWN BY TAM 3/6/2009	6MVR LEGEND GRS-SPL	
CKD BY RNS 3/6/2009	SCALE: 1/2	315GAF800